

Document Summary

Detail Type	Detail
Event	0000009839
Commodity	Gloss Web
Attachment	2
Group-Class	75-47
Bid Specification	9310-3809
Revision Level	6
Revision Date	June 11, 2018
Agency Name	Statewide

Revision History

Bid Spec	Rev Level	Revision Date	Author	Summary of Changes
9310-3809	6	June 11, 2018	Maduell, R.	Bid development

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1.0 SCOPE

This specification describes archival quality acid free, coated, gloss web paper suitable for use in offset presses.

2.0 APPLICABLE LAWS and INDUSTRY STANDARDS

Specifications and standards referenced in this document in effect on the opening of the Invitation for Bid form a part of this specification where referenced.

2.1 LAWS and REGULATIONS

None listed

2.2 INDUSTRY STANDARDS

None listed

3.0 TECHNICAL REQUIREMENTS

3.1 CONFIGURATION

The gloss web paper shall be available in the following weights and sizes:

TABLE 1: PAPER WEIGHT AND SIZES

WEIGHT, grade	SIZE, inches	COLOR
60 pound	11 to 40	White
70 pound	11 to 40	White
80 pound	11 to 40	White
100 pound	11 to 40	White

Dimensional tolerance shall be ± 0.063 inches. Three inch cores. Forty-eight to 50 inch outside diameter.

3.2 MATERIAL

The gloss paper shall be a commercial or industrial grade paper which, after being taken or rolled off paper making machine, undergoes no further process or treatment other than calendaring cutting and packaging. Mill converted and packaged product only.

3.3 TABLE 2: CHARACTERISTICS

The paper shall demonstrate the following characteristics:

CHARACTERISTIC	TAPPI METHOD	Requirements for 60 pound	Requirements for 70 pound	Requirements for 80 pound	Requirements for 100 pound
Basis Weight in pounds	T410	60	70	80	100
Minimum Caliper in mils	T411	2.85	3.22	3.70	4.68
Minimum Brightness %	T452	88	88	88	88
Minimum Whiteness	CIE	93	93	93	93
Minimum Opacity %	T425	91	93	94	95
Minimum Gloss	T480	70	70	70	70
Minimum Postconsumer Recycled Content	N/A	10	10	10	10

3.4 PERFORMANCE

- 3.4.1 The paper shall perform satisfactorily in the various printing operations it is subjected to (i.e., printing, folding, slitting, collating, perforating, etc.).
- 3.4.2 The paper shall be suitable for use on high speed offset presses.
- 3.4.3 The paper shall lie flat on machine feed and collator surfaces before and after application of single side and back-to-back reproductions.
- 3.4.4 The paper shall demonstrate either a workable curl that can be overcome under reasonable working conditions or no tendency to curl.
- 3.4.5 The paper shall provide essentially trouble free performance.

3.5 WORKMANSHIP

- 3.5.1 The paper stock shall be free from defects which degrade appearance, performance and serviceability.
- 3.5.2 The paper surfaces shall be free from lint, fuzz, wrinkles, waviness, folds, holes, tears, and other detrimental defects.
- 3.5.3 The paper shall be furnished in the sizes ordered.
- 3.5.4 Grain of paper shall be long unless otherwise specified in the Invitation for Bid (IFB).
- 3.5.5 Natural curl of paper shall be minimal and away from wire side. Curl shall not hinder papers intended use.

4.0 ENVIRONMENTALLY PREFERABLE PURCHASING (EPP)

4.1 SUSTAINABILITY CERTIFICATION

The product shall comply at a minimum with one of the following:

- [Forest Stewardship Council \(FSC\) Chain of Custody certification](#)
- [Sustainable Forest Initiative \(SFI\) Chain of Custody certification](#)
- [Programme for the Endorsement of Forest Certification \(PEFC\) Chain of Custody certification](#)