

Document Summary

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9310-3775	A	Jan. 18, 2017	Maduell, R.	Bid development
9310-3775	A	May 21, 2019	Velazquez, I.	Updating web links

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1.0 SCOPE

This specification establishes the minimum acceptable quality level for standard commercial grade bond paper with postconsumer recycled content, for the Employment Development Department (EDD). The paper is intended for copying and printing operations.

2.0 APPLICABLE LAWS and INDUSTRY STANDARDS

Specifications and standards referenced in this document in effect on the opening of the Invitation for Bid form a part of this specification where referenced.

2.1 LAWS and REGULATIONS
 None listed

2.2 INDUSTRY STANDARDS
 None listed

3.0 TECHNICAL REQUIREMENTS

3.1 CONFIGURATION

3.1.1 The offered product shall be suitable for use with the following equipment:

- Apollo Didde and Super Web for offset printing
- Docutech
- Rollsystem
- Xerox Dp180
- Xerox 4635 for the high speed printing

3.1.2 The paper shall comply to the following requirements:

TABLE 1: CHARACTERISTICS

CHARACTERISTICS	TAPPI TEST METHOD	Requirements for 20#	Requirements for 24#
Basis Weight ±5% in pounds 500 sheets, 17 by 22 inches	T410	20	24
Minimum Caliper, in mils.	T411	3.8	4
Minimum Smoothness, in Sheffield units	T538	100 to 190	100 to 190
Minimum Brightness, ±4.0%	T452	90	90
Minimum Opacity %	T425	88	89
Minimum Pick Resistance, Wax Pick	T459	12	12
Minimum Stiffness, Taber	T489	MD 1.9 CD 0.8	MD 1.9 CD 0.8
Moisture % by weight	T412	4.2 to 5.0	4.2 to 5.0
Minimum Porosity, Gurley	T460	12 Sec	12 Sec
Minimum pH, cold extraction	T509	5.5	5.5
*Minimum Postconsumer Recycled Content, %	None	30 & 100	30 & 100

*Note: Postconsumer Recycled Content (PCRC) minimum only applies to recycled content products.

- 3.1.3 Each roll shall be allowed a maximum of two splices. Splices are to be made with a water-soluble heat sealed tape. Splices shall be marked with an arrow on the roll edge. Splice markers, which fall out as the roll unwinds, are not acceptable.
- 3.1.4 Rolls shall be coiled felt side out and stenciled showing unwind direction on both the roll and the wrapper.

3.2 PERFORMANCE

- 3.2.1 The paper shall process through the agency's equipment without requiring unusual adjustments to the equipment and shall not require any control devices to be added to the equipment. The paper shall not increase maintenance to or damage the equipment due to out-of-spec paper. More than one paper jam from any delivered lot will result in the rejection of the whole lot and the contractor will be given 10 days to remove and replace the noncompliant lot.
- 3.2.2 Paper shall lie flat with no tendency to curl.
- 3.2.3 Surface shall be free from lint, fuzz, or any particles which will pick, lift, fluff or pile on the blanket under normal press conditions.

4.0 ENVIRONMENTALLY PREFERABLE PURCHASING (EPP)

4.1 RECYCLED CONTENT

Recycled content products shall meet the minimum Postconsumer Recycled Content (PCRC) percentage

4.2 SUSTAINABILITY CERTIFICATION

The product shall comply at a minimum with one of the following:

- [Forest Stewardship Council \(FSC\) Chain of Custody certification](#)
- [Sustainable Forest Initiative \(SFI\) Chain of Custody certification](#)